

SOUTH PRODUCTION NOTES

Mar 11, 2015
11-7 Shift Notes

BASF EMPLOYEES

45 Last Recordable
621 Last Lost Time

130 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / AI 5637 next:

Tried running after auger replaced and re-shimmed on afternoon, but batch not extruding and insert getting ruined again. Will make some adjustments and try to run out batch, but will be on hold to address mixer exhaust valves to DC and F1 (not working correctly).

#1 RC / Clean for AI 5637:

Flush finished running through...may start and feed what we have to line out calciner. **When we start up the feed we need to feed in batch order.** Also need to gather screens for screener (Oversize 3 mesh or .187 x 5/16; Fines .06 to .076 slotted screen, such as .076 x 1/4).

Exhaust to

#2 MED line / Cu 0860:

Line is down due to the mixer discharge gate. Parts needed and not available... Make sure to put the date and shift on the bags and feed in batch order to the calciner. Monitor transition sock for leakage. New transition socks are being looked into. Only one grab sample is needed/shift. Any questions, contact Justin.

#2 RC/ Cu 0860:

Stopped feed – nearly out of material. Once back up again, PLEASE monitor and check surface areas, and contact Justin Quach if out of range for specific corrective instructions. Continue to feed in batch order. Do not feed the bag marked lot 719/720.

Exhaust to F1

#3 Cu 0360:

Will try to run this evening. Ok to run with dust collection hose in the tote. The drums can use the stove pipe lid, but the dust collection slide gate will need to be closed.

Please take all dried samples to the sample rack.

#3 RC / Rescreening Si 1624:

Setting up calciner to rescreen lot 628 bags 11-20 (yes, again). Will not start until Kristen reviews analytical data, but plan to do the rescreens probably by Wednesday day shift.
Keep feed rate 200-250.

Exhaust to Trimer

#4 RC / D-0222 KLP done 2458 Next:

Down, cleaning started. Will need a clean up sheet.
NOTE: Auto sample was repaired by Page Monday March 2; still need an electrician to look at.

Exhaust to

#5 RC / Cu 0539 stopped/ switch to 4011:

Running out hopper, then blow down the 5A dust collector so that cleaning can get started to run the 4011.

Continue with 112 bags @ 500 lbs.

Exhaust to 5 DC

#6 RC & Dryer / D-1781 LAQ done, E 321 next

Continue cleaning...all buggies emptied and ran remaining material through calciner into drum. Buggies will need rinsed out. Will need to clean up for E 321 next.

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet
Acid washed 1-1-15 – MT 1-2-15

New Pfaudler / V 2045 next:

Leak in pfaudler was corrected, next batch started (1st impreg) on Tuesday afternoon. Will need loi check by day shift Wednesday.

7 Tank Vanadyl Oxalate solution for V 2045:

BE SURE TO CHECK SPG BEFORE EACH BATCH AND ADJUST TANK AS NEEDED.

Old Pfaudler / Cleaning for BE0101

Pfaudler has been rinsed and hopper cleaned. Floor area has been cleaned.
Clean up sheets in Be 0101 MOD

National Dryer: Cleaning

GEM is finished.

PK Blender Selexsorb:

ON HOLD after garage door motor sparked and caught fire. Will need repaired.
Follow new solution sheets and contact John Bodmann if any questions.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Tower 3 Cu 0860:

Tower is loaded and running. ...should come down Wednesday day shift

Tower 6 / QVAM next:

Installation of bottom of the tower completed on first shift. Waiting on shipping
to weigh up the raw materials also. Sheave change completed Tuesday.

North Screener / Cu-0860:

Running 0860 now

South Screener / Cu-0860:

Running 0860 now

#2662 (west) Pill Machine / Al-3917 T 3/16" done, Al 3915 next:
Cleaning for Al 3915

#2664 (east) Pill Machine / Al-3917 T 3/16" done, Al 3915 next:
Cleaning for Al 3915

TK #2 / V 2046:

Finishing unloading, split time on BI Mill to continue milling older drums in BI
Mill room, then the recent drums off the kiln.

Blow down DC once a shift to keep up suction. Allow all material to come out of
screw feeder before moving sagger from loading station.

TK #4 / Cu 2508:

Need to finish all rescreening, if not done.

WOW for reprogramming to turn off screener when drum is full

Harrop Kiln / Al 3921 next:

**Continue...split the time on the kiln with the screener or other personnel (4 hrs).
2 bottles of eyewash solution are now at the normal eyewash station. Please
read directions for use before beginning to work in this area.**

**We are now loading the front half of the car and the top 2 saggars on the back
half of the saggars. Operators will be switched out half way through the shift.**

Building 27 Belt Filter / 6081:

**Slurry pump for tank 2 not working, also had elevator issues. DO NOT ride tow
motor on elevator, and only load a tote at a time when transporting between
floors.**

Priorities:

- 1) Reduction Towers
- 2) #1 MED/RC
- 3) #5 RC02320510
- 4) #2 T Kiln
- 5) HC-11 Precip/Dry
- 6) #3 MED
- 7) Harrop Kiln
- 8) West Pfaudler
- 9) #2 Line/#2RC
- 10) Horne Tableting Machines
- 11) #4 Tunnel Kiln
- 12) South PK
- 13) #3 RC

Clean up Priorities:

- 1) #1 RC
- 2) #6 RC
- 3) #5 RC
- 4) East pfaudler